



GLASS
CONTAINERS
PRODUCTION AND
DECORATION



PRODUCTS` CATALOGUE

About the company

MAIN STEPS OF DEVELOPMENT

LLL "GLASS MARKET" is one of the biggest producers of glass containers, offers glass bottles for liqueur-vodka and cognac products, perfumery and cosmetic production.

1936: The foundation of the plant. During the Second World War the plant was completely destroyed. Re-commissioning of the plant in 1947. In 1950 the company let out about 35 million bottles per year. On July 2nd, 1992 the Roslavlskiy glass plant was renamed to OJSC "Sitall" and became the first privatized enterprise in the Smolensk region.

1992: all outdated equipment was replaced by a more modern, production of Belgium, which allowed to increase the production to 170 million glass bottles per year in 1998.

1996-1998: all outdated equipment was replaced by a more modern, production of Belgium, which allowed to increase the production to 170 million glass bottles per year in 1998.

1999: After the modernization of the furnace N1 the production of bottles is 5 times more than in 1993.

June 2004: a large concern Saint Gobain with a worldwide reputation repurchases 10% of shares.

2005-2006: the construction of furnace N 4 for the production of glass containers for perfumery and cosmetics.

2007: investments of Saint Gobain Desjonquieres are purchased by Sagard and Cognetas

- The development of 50 new glass containers for perfumery and cosmetics
- The start of the decoration workshop
- The successful start of production of bottles for "Russian Standard" (glass bottles production and decoration)
- The confirmation of certificate ISO 9001.

2008: The development of more than 100 glass containers for perfumery. The start of the line N 17. The development of decorated glass containers.

PRODUCTION CAPACITY

Currently the plant consists of two furnace workshops with total capacity of 400 tons per day.



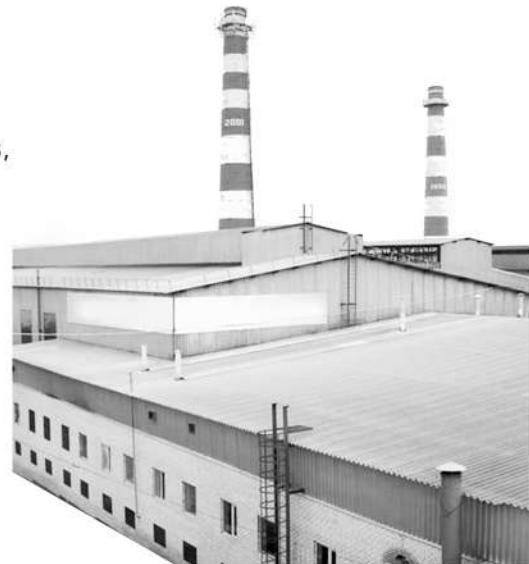
Furnace workshop № 3: 2 IS machines and 1 rotary glass-forming machine. Bottles for alcohol, food industries, glass jar.

Furnace workshop № 4: 3 IS machines and 3 rotary glass-forming machines. Bottles for alcohol, food industries. Production of miniatures, glass containers for perfumery and food industries.

LACQUERING (PAINTING OF GLASS CONTAINERS)

The plant of LLC "GLASS MARKET" put into operation two modern lines "Glasscoat" for glass bottles painting with a capacity of 4 500 bottles per hour. Electrostatic coating technology allows to bring the decoration of glass bottles to a higher level. With the help of painting it is possible to obtain the effect of ruby or cobalt glass, to have velvety black bottles, to obtain bright, colored, opaque, matt and high gloss coatings (imitation of ceramic bottle) and paint them in gold or silver color. Bottles painted with organic paints can be further decorated with screen and pad printing, two-component and UV paints, in addition, transparent organic paints can be applied to the already decorated bottle, as well as on top of the polymer label. Varnish can hide defects in the glass bottles and give it a shine, as exclusive expensive bottle.

1. The raw materials (sand, soda, chalk etc.) and recyclable cullet are mixed and melted in the furnace.
2. The gob of molten glass is formed into glass products in moulds.
3. The glass products are annealed, packed and inspected.



FOR
WINE,
VODKA AND
COGNAC





| Name: | BC-91-1000-CAP | Name: | BC-91-750-CAP | Name: | BC-91-700-CAP | Name: | BC-52-500-CAP | Name: | B-28-1-375-CAP |
|----------------------------|-----------------------|----------------------------|----------------------|----------------------------|----------------------|----------------------------|----------------------|----------------------------|-----------------------|
| Capacity, ml: | 1000 | Capacity, ml: | 750 | Capacity, ml: | 700 | Capacity, ml: | 500 | Capacity, ml: | 375 |
| Type of bottleneck collar: | BC-91 | Type of bottleneck collar: | BC-91 | Type of bottleneck collar: | BC-91 | Type of bottleneck collar: | BC-52 | Type of bottleneck collar: | B-28-1 |
| Height, mm: | 346,0±2,0 | Height, mm: | 329,5±1,9 | Height, mm: | 329,5±1,9 | Height, mm: | 295,8±1,8 | Height, mm: | 270,0±1,7 |
| Diameter, mm: | 84,5±1,5 | Diameter, mm: | 76,5±1,4 | Diameter, mm: | 74,5±1,4 | Diameter, mm: | 66,8±1,3 | Diameter, mm: | 60,1±1,4 |
| Weight, g: | 900 | Weight, g: | 800 | Weight, g: | 800 | Weight, g: | 600±10 | Weight, g: | 470 |



| Name: | B-18-1-50-CAP | Name: | BC-334-700-СВШП | Name: | BC-289-500-СВШП | Name: | BC-334-375-СВШП | Name: | BC-334-350-СВШП |
|----------------------------|----------------------|----------------------------|------------------------|----------------------------|------------------------|----------------------------|------------------------|----------------------------|------------------------|
| Capacity, ml: | 50 | Capacity, ml: | 700 | Capacity, ml: | 500 | Capacity, ml: | 375 | Capacity, ml: | 350 |
| Type of bottleneck collar: | B-18-1 | Type of bottleneck collar: | BC-334 | Type of bottleneck collar: | BC-289 | Type of bottleneck collar: | BC-334 | Type of bottleneck collar: | BC-334 |
| Height, mm: | 137,3±1,2 | Height, mm: | 340,0±2,0 | Height, mm: | 312,0±1,8 | Height, mm: | 281,0±1,7 | Height, mm: | 274,7±1,6 |
| Diameter, mm: | 34,2±0,9 | Diameter, mm: | 77,8±1,6 | Diameter, mm: | 70,3±1,5 | Diameter, mm: | 63,4±1,4 | Diameter, mm: | 62,0±1,4 |
| Weight, g: | 88 | Weight, g: | 645 | Weight, g: | 510 | Weight, g: | 365 | Weight, g: | 350 |





| Name: | B-28-1-350-CAP | Name: | BC-262-250-CAP | Name: | B-25-1-250-CAP | Name: | B-25-1-200-CAP | Name: | BC-218-100-CAP |
|----------------------------|----------------|----------------------------|----------------|----------------------------|----------------|----------------------------|----------------|----------------------------|----------------|
| Capacity, ml: | 350 | Capacity, ml: | 250 | Capacity, ml: | 250 | Capacity, ml: | 200 | Capacity, ml: | 100 |
| Type of bottleneck collar: | B-28-1 | Type of bottleneck collar: | BC-262 | Type of bottleneck collar: | B-25-1 | Type of bottleneck collar: | B-25-1 | Type of bottleneck collar: | BC-218 |
| Height, mm: | 266,0±1,7 | Height, mm: | 241,0±1,6 | Height, mm: | 242,0±1,6 | Height, mm: | 238,0±1,6 | Height, mm: | 184,3±1,5 |
| Diameter, mm: | 59,3±1,4 | Diameter, mm: | 54,0±1,4 | Diameter, mm: | 54,0±1,4 | Diameter, mm: | 50,8±1,4 | Diameter, mm: | 40,5±1,2 |
| Weight, g: | 470 | Weight, g: | 360 | Weight, g: | 360 | Weight, g: | 360 | Weight, g: | 175 |



| Name: | B-25-1-250-СВШП | Name: | B-25-1-200-СВШП | Name: | B-218-100-СВШП | Name: | B-18-1-50-СВШП |
|----------------------------|-----------------|----------------------------|-----------------|----------------------------|----------------|----------------------------|----------------|
| Capacity, ml: | 250 | Capacity, ml: | 200 | Capacity, ml: | 100 | Capacity, ml: | 50 |
| Type of bottleneck collar: | B-25-1 | Type of bottleneck collar: | B-25-1 | Type of bottleneck collar: | BC-218 | Type of bottleneck collar: | B-18-1 |
| Height, mm: | 239,0±1,6 | Height, mm: | 234,0±1,6 | Height, mm: | 182,0±1,5 | Height, mm: | 137,3±1,2 |
| Diameter, mm: | 57,5±1,4 | Diameter, mm: | 52,3±1,4 | Diameter, mm: | 44,0±1,2 | Diameter, mm: | 35,6±1,0 |
| Weight, g: | 290 | Weight, g: | 275 | Weight, g: | 175 | Weight, g: | 88 |





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|----------------------------------|-----------------------------------|----------------------------------|-----------------------------------|-----------------------------------|
| Name: BC-91-1000-СРБР | Name: BC-211-750-СРБР | Name: BC-52-500-СРБР | Name: B-18-2-50-СРБР | Name: B-31-3-1000-СС3 |
| Capacity, ml: 1000 | Capacity, ml: 750 | Capacity, ml: 500 | Capacity, ml: 50 | Capacity, ml: 1000 |
| Type of bottleneck collar: BC-91 | Type of bottleneck collar: BC-211 | Type of bottleneck collar: BC-52 | Type of bottleneck collar: B-18-2 | Type of bottleneck collar: B-31-3 |
| Height, mm: 350,0±2,0 | Height, mm: 354,0±2,0 | Height, mm: 300,6±1,8 | Height, mm: 125,0±1,2 | Height, mm: 310,0±2,0 |
| Size, mm: 86,0±1,7; 75,9±1,7 | Size, mm: 83,7±1,5; 70,1±1,5 | Size, mm: 74,0±1,5; 61,3±1,5 | Size, mm: 40,0±1,0; 32,5±1,0 | Diameter, mm: 91,3±1,6 |
| Weight, g: 960 | Weight, g: 848 | Weight, g: 620 | Weight, g: 90 | Weight, g: 610±10 |



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|----------------------------------|----------------------------------|----------------------------------|-----------------------------------|-----------------------------------|
| Name: BC-91-1000-СПТР | Name: BC-91-700-СПТР | Name: BC-52-500-СПТР | Name: B-28-1-375-СПТР | Name: B-28-1-350-СПТР |
| Capacity, ml: 1000 | Capacity, ml: 700 | Capacity, ml: 500 | Capacity, ml: 375 | Capacity, ml: 350 |
| Type of bottleneck collar: BC-91 | Type of bottleneck collar: BC-91 | Type of bottleneck collar: BC-52 | Type of bottleneck collar: B-28-1 | Type of bottleneck collar: B-28-1 |
| Height, mm: 346,0±2,0 | Height, mm: 329,5±1,9 | Height, mm: 295,8±1,8 | Height, mm: 270,0±1,7 | Height, mm: 266,0±1,7 |
| Size, mm: 83,0±1,6 | Size, mm: 73,8±1,6 | Size, mm: 65,5±1,5 | Size, mm: 59,3±1,4 | Size, mm: 58,5±1,4 |
| Weight, g: 900 | Weight, g: 800 | Weight, g: 600 | Weight, g: 470 | Weight, g: 470 |





| Name: | B-31-3-700-CC3 | Name: | B-28-1-500-CC3 | Name: | B-28-1-250-CC3 | Name: | П-32-500-САПТ | Name: | П-32-250-САПТ |
|----------------------------|----------------|----------------------------|----------------|----------------------------|----------------|----------------------------|---------------|----------------------------|---------------|
| Capacity, ml: | 700 | Capacity, ml: | 500 | Capacity, ml: | 250 | Capacity, ml: | 500 | Capacity, ml: | 250 |
| Type of bottleneck collar: | B-31-3 | Type of bottleneck collar: | B-28-1 | Type of bottleneck collar: | B-28-1 | Type of bottleneck collar: | П-32 | Type of bottleneck collar: | П-32 |
| Height, mm: | 295,0±2,0 | Height, mm: | 258,0±1,6 | Height, mm: | 200,0±1,5 | Height, mm: | 243,0±1,6 | Height, mm: | 210,0±1,3 |
| Diameter, mm: | 79,5±1,5 | Diameter, mm: | 72,7±1,5 | Diameter, mm: | 60,0±1,4 | Diameter, mm: | 87,1±1,5 | Diameter, mm: | 68,4±1,3 |
| Weight, g: | 520 | Weight, g: | 390 | Weight, g: | 260 | Weight, g: | 523±10 | Weight, g: | 315±10 |



| Name: | B-25-1-250-СПТР | Name: | B-28-1-200-СПТР | Name: | BC-218-100-СПТР | Name: | B-18-1-50-СПТР | Name: | BC-228-500-СПОЛ |
|----------------------------|-----------------|----------------------------|-----------------|----------------------------|-----------------|----------------------------|----------------|----------------------------|-----------------|
| Capacity, ml: | 250 | Capacity, ml: | 200 | Capacity, ml: | 100 | Capacity, ml: | 50 | Capacity, ml: | 500 |
| Type of bottleneck collar: | B-25-1 | Type of bottleneck collar: | B-28-1 | Type of bottleneck collar: | BC-218 | Type of bottleneck collar: | B-18-1 | Type of bottleneck collar: | BC-228 |
| Height, mm: | 242,0±1,6 | Height, mm: | 238,0±1,6 | Height, mm: | 184,3±1,5 | Height, mm: | 137,3±1,2 | Height, mm: | 275,0±1,6 |
| Size, mm: | 53,0±1,4 | Size, mm: | 50,0±1,4 | Size, mm: | 40,5±1,2 | Size, mm: | 34,2±0,9 | Diameter, mm: | 72,4±1,3 |
| Weight, g: | 360 | Weight, g: | 360 | Weight, g: | 175 | Weight, g: | 88 | Weight, g: | 410 |





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|----------------------------------|----------------------------------|-----------------------------------|-----------------------------------|----------------------------------|
| Name: BC-91-1000-СДОМ | Name: BC-91-700-СДОМ | Name: BC-320-500-СДОМ | Name: B-28-1-500-СДШ2 | Name: BC-97-1000-СШТФ |
| Capacity, ml: 1000 | Capacity, ml: 700 | Capacity, ml: 500 | Capacity, ml: 500 | Capacity, ml: 1000 |
| Type of bottleneck collar: BC-91 | Type of bottleneck collar: BC-91 | Type of bottleneck collar: BC-320 | Type of bottleneck collar: B-28-1 | Type of bottleneck collar: BC-97 |
| Height, mm: 240,0±1,6 | Height, mm: 217,0±1,5 | Height, mm: 197,5±1,5 | Height, mm: 195,5±1,4 | Height, mm: 244,0±1,7 |
| Diameter, mm: 101,1±1,7 | Diameter, mm: 92,5±1,6 | Diameter, mm: 80,9±1,5 | Diameter, mm: 82,4±1,5 | Size, mm: 121,2±1,8; 64,4±1,6 |
| Weight, g: 645 | Weight, g: 540 | Weight, g: 370 | Weight, g: 400 | Weight, g: 780 |

A decorative illustration featuring a lime slice, mint leaves, and water splashes on the left, transitioning into a row of three small glass bottles and one large bottle on the right.

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|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|
| Name: BC-583-15-СП 113 | Name: BC-583-15-СП 122 | Name: BC-583-15-СП 109 | Name: B-28-2-500-СФ |
| Capacity, ml: 15 | Capacity, ml: 15 | Capacity, ml: 15 | Capacity, ml: 500 |
| Type of bottleneck collar: BC-583 | Type of bottleneck collar: BC-583 | Type of bottleneck collar: BC-583 | Type of bottleneck collar: B-28-2 |
| Height, mm: 49,5±0,8 | Height, mm: 57,8±0,8 | Height, mm: 44,0±0,8 | Height, mm: 227,0±1,6 |
| Diameter, mm: 34,0±0,8 | Diameter, mm: 36,3±0,8 | Diameter, mm: 39,5±0,8 | Size, mm: 98,0±1,5; 45,6±1,0 |
| Weight, g: 25 | Weight, g: 35 | Weight, g: 30 | Weight, g: 400 |



Name: КПМ-30-500-СШТФ
Capacity, ml: 500
Type of bottleneck collar: КПМ-30
Height, mm: 253,0±1,5
Size, mm: 79,2±1,5; 44,6±1,5
Weight, g: 430

Name: ВС-238-500-СПШТ
Capacity, ml: 500
Type of bottleneck collar: ВС-238
Height, mm: 275,0±1,7
Size, mm: 84,0±1,5; 60,5±1,3
Weight, g: 480

Name: В-28-2-500-СПТЖ
Capacity, ml: 500
Type of bottleneck collar: В-28-2
Height, mm: 303,3±1,8
Diameter, mm: 66,9±1,4
Weight, g: 610

Name: В-31-4-750-СПТЖ
Capacity, ml: 750
Type of bottleneck collar: В-31-4
Height, mm: 342,9±2,0
Diameter, mm: 76,5±1,4
Weight, g: 815



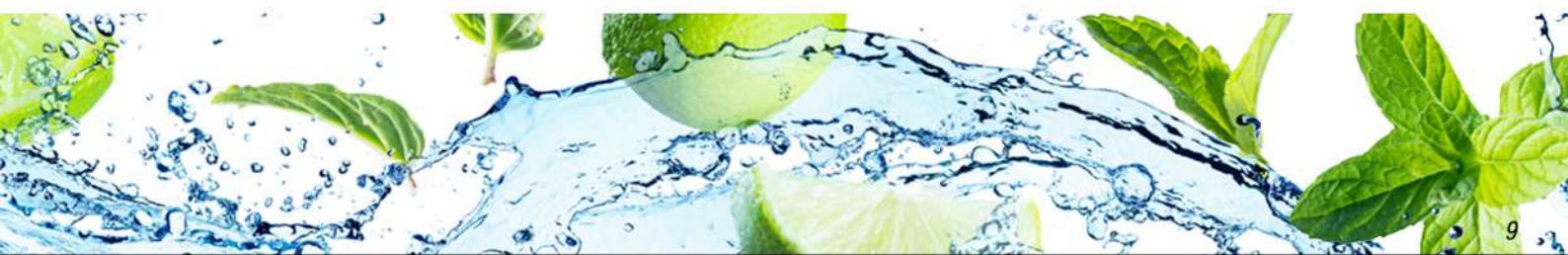
Name: В-28-2-200-СФЛ
Capacity, ml: 200
Type of bottleneck collar: В-28-2
Height, mm: 164,0±1,5
Size, mm: 73,2±1,5; 37,7±1,5
Weight, g: 215

Name: ВС-81-100-СФС
Capacity, ml: 100
Type of bottleneck collar: ВС-81
Height, mm: 127,5±1,5
Size, mm: 66,4±1,5; 28,0±1,5
Weight, g: 135

Name: В-28-1-100-СФА
Capacity, ml: 100
Type of bottleneck collar: В-28-1
Height, mm: 127,0±1,1
Size, mm: 65,5±1,0; 28,0±1,0
Weight, g: 160

Name: В-30-6-375-СКС
Capacity, ml: 375
Type of bottleneck collar: В-30-6
Height, mm: 215,0±1,5
Size, mm: 84,0±1,5; 48,0±1,5
Weight, g: 370

Name: В-30-6-250-СКС
Capacity, ml: 250
Type of bottleneck collar: В-30-6
Height, mm: 175,0±1,3
Size, mm: 84,5±1,5; 38,5±1,5
Weight, g: 260







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|-----------------------------------|-----------------------------------|-----------------------------------|---------------------------------|---------------------------------|
| Name: B-28-1-700-СКН | Name: B-28-1-500-СКН | Name: B-28-1-375-СКН | Name: П-27-700-СКН | Name: П-27-500-СКН |
| Capacity, ml: 700 | Capacity, ml: 500 | Capacity, ml: 375 | Capacity, ml: 700 | Capacity, ml: 500 |
| Type of bottleneck collar: B-28-1 | Type of bottleneck collar: B-28-1 | Type of bottleneck collar: B-28-1 | Type of bottleneck collar: П-27 | Type of bottleneck collar: П-27 |
| Height, mm: 278,0±1,7 | Height, mm: 247,0±1,5 | Height, mm: 226,4±1,5 | Height, mm: 276,6±1,7 | Height, mm: 245,6±1,5 |
| Diameter, mm: 89,0±1,6 | Diameter, mm: 79,3±1,5 | Diameter, mm: 72,0±1,5 | Diameter, mm: 89,0±1,6 | Diameter, mm: 79,3±1,5 |
| Weight, g: 530 | Weight, g: 367 | Weight, g: 330±10 | Weight, g: 530 | Weight, g: 367 |



| | | | |
|---------------------------------|----------------------------------|----------------------------------|----------------------------------|
| Name: П-27-375-СКН | Name: BC-68-700-СКА | Name: BC-68-500-СКА | Name: BC-68-350-СКА |
| Capacity, ml: 375 | Capacity, ml: 700 | Capacity, ml: 500 | Capacity, ml: 350 |
| Type of bottleneck collar: П-27 | Type of bottleneck collar: BC-68 | Type of bottleneck collar: BC-68 | Type of bottleneck collar: BC-68 |
| Height, mm: 225,0±1,5 | Height, mm: 310,0±1,8 | Height, mm: 290,0±1,7 | Height, mm: 270,0±1,7 |
| Diameter, mm: 72,0±1,5 | Diameter, mm: 85,2±1,5 | Diameter, mm: 75,6±1,4 | Diameter, mm: 67,3±1,3 |
| Weight, g: 330±10 | Weight, g: 530±10 | Weight, g: 380±10 | Weight, g: 340±10 |





| Name: | BC-34-1000-ССЛ | Name: | BC-34-700-ССЛ | Name: | BC-34-500-ССЛ | Name: | Ш-1500-СШ | Name: | Ш-750-СШ |
|----------------------------|-----------------------|----------------------------|----------------------|----------------------------|----------------------|----------------------------|------------------|----------------------------|------------------|
| Capacity, ml: | 1000 | Capacity, ml: | 700 | Capacity, ml: | 500 | Capacity, ml: | 1500 | Capacity, ml: | 750 |
| Type of bottleneck collar: | BC-34 | Type of bottleneck collar: | BC-34 | Type of bottleneck collar: | BC-34 | Type of bottleneck collar: | Ш | Type of bottleneck collar: | Ш |
| Height, mm: | 345,0±1,9 | Height, mm: | 325,0±1,9 | Height, mm: | 305,0±1,8 | Height, mm: | 353,0±2,0 | Height, mm: | 303,0±2,0 |
| Diameter, mm: | 80,9±1,5 | Diameter, mm: | 71,3±1,4 | Diameter, mm: | 62,4±1,5 | Diameter, mm: | 111,9±1,8 | Diameter, mm: | 83,0±1,5 |
| Weight, g: | 610±10 | Weight, g: | 520 | Weight, g: | 385 | Weight, g: | 1235 | Weight, g: | 740±10 |



| Name: | BC-16-1000-ССИБН | Name: | BC-136-750-СРСТ1 | Name: | BC-136-500-СРСТ1 | Name: | BC-333-700-СФАН |
|----------------------------|-------------------------|----------------------------|-------------------------|----------------------------|-------------------------|----------------------------|----------------------------|
| Capacity, ml: | 1000 | Capacity, ml: | 750 | Capacity, ml: | 500 | Capacity, ml: | 700 |
| Type of bottleneck collar: | BC-16 | Type of bottleneck collar: | BC-136 | Type of bottleneck collar: | BC-136 | Type of bottleneck collar: | BC-333 |
| Height, mm: | 313,0±1,8 | Height, mm: | 282,5±1,8 | Height, mm: | 255,5±1,8 | Height, mm: | 200,7±1,3 |
| Diameter, mm: | 89,7±1,6 | Diameter, mm: | 84,7±1,5 | Diameter, mm: | 70,2±1,5 | Size, mm: | 149,5±1,5; 76,4±1,5 |
| Weight, g: | 835 | Weight, g: | 700 | Weight, g: | 440 | Weight, g: | 990 |





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|------------------------------|------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|
| Name: Ш-750-СШ-0-02-00.00 | Name: Ш-750-СШ-0-01-00.00 | Name: КПМ-30-500-СМКР | Name: В-28-2-250-СМК | Name: В-28-2-200-СМК |
| Capacity, ml: 750 | Capacity, ml: 750 | Capacity, ml: 500 | Capacity, ml: 250 | Capacity, ml: 200 |
| Type of bottleneck collar: Ш | Type of bottleneck collar: Ш | Type of bottleneck collar: КПМ-30 | Type of bottleneck collar: В-28-2 | Type of bottleneck collar: В-28-2 |
| Height, mm: 303,0±2,0 | Height, mm: 303,0±2,0 | Height, mm: 252,5±1,8 | Height, mm: 230,0±1,6 | Height, mm: 195,0±1,5 |
| Diameter, mm: 83,0±1,5 | Diameter, mm: 83,0±1,5 | Size, mm: 79,0±1,5; 52,0±1,5 | Size, mm: 62,0±1,5; 40,6±1,5 | Size, mm: 62,0±1,5; 40,6±1,5 |
| Weight, g: 740±10 | Weight, g: 740±10 | Weight, g: 385 | Weight, g: 260 | Weight, g: 225±10 |



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|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|
| Name: BC-333-500-СФАН | Name: П-29-А-750-СРЕ | Name: П-29-А-700-СРЕБ | Name: П-29-А-750-СРЕ-0-02-00.00 | Name: П-29-А-750-СРЕ-0-03-00.00 |
| Capacity, ml: 500 | Capacity, ml: 750 | Capacity, ml: 700 | Capacity, ml: 750 | Capacity, ml: 750 |
| Type of bottleneck collar: BC-333 | Type of bottleneck collar: П-29-А |
| Height, mm: 184,5±1,3 | Height, mm: 310,0±1,5 | Height, mm: 308,5±1,8 | Height, mm: 310,0±1,5 | Height, mm: 310,0±1,5 |
| Size, mm: 138,0±1,5; 68,0±1,5 | Diameter, mm: 76,0±1,5 | Diameter, mm: 76,0±1,5 | Diameter, mm: 76,0±1,5 | Diameter, mm: 76,0±1,5 |
| Weight, g: 800 | Weight, g: 460 | Weight, g: 600 | Weight, g: 460 | Weight, g: 460 |





| Name: | BC-91-1000-CMAPC | Name: | BC-91-700-CMAPC | Name: | BC-52-500-CMAPC | Name: | B-28-1-375-CMAPC | Name: | B-28-1-350-CMAPC |
|----------------------------|-------------------------|----------------------------|------------------------|----------------------------|------------------------|----------------------------|-------------------------|----------------------------|-------------------------|
| Capacity, ml: | 1000 | Capacity, ml: | 700 | Capacity, ml: | 500 | Capacity, ml: | 375 | Capacity, ml: | 350 |
| Type of bottleneck collar: | BC-91 | Type of bottleneck collar: | BC-91 | Type of bottleneck collar: | BC-52 | Type of bottleneck collar: | B-28-1 | Type of bottleneck collar: | B-28-1 |
| Height, mm: | 346,0±2,0 | Height, mm: | 324,3±2,0 | Height, mm: | 291,8±1,8 | Height, mm: | 270,0±1,7 | Height, mm: | 266,0±1,7 |
| Diameter, mm: | 83,8±1,5 | Diameter, mm: | 74,7±1,4 | Diameter, mm: | 67,0±1,4 | Diameter, mm: | 60,0±1,4 | Diameter, mm: | 59,1±1,4 |
| Weight, g: | 900 | Weight, g: | 800 | Weight, g: | 600 | Weight, g: | 470 | Weight, g: | 470 |



| Name: | КПМ-30-1000-СРКА | Name: | КПМ-30-500-СРКА | Name: | В-28-2-250-СРУС | Name: | ВС-57-700-СГРАН | Name: | ВС-57-500-СГРАН |
|----------------------------|-------------------------|----------------------------|------------------------|----------------------------|------------------------|----------------------------|------------------------|----------------------------|------------------------|
| Capacity, ml: | 1000 | Capacity, ml: | 500 | Capacity, ml: | 250 | Capacity, ml: | 700 | Capacity, ml: | 500 |
| Type of bottleneck collar: | КПМ-30 | Type of bottleneck collar: | КПМ-30 | Type of bottleneck collar: | В-28-2 | Type of bottleneck collar: | ВС-57 | Type of bottleneck collar: | ВС-57 |
| Height, mm: | 299,0±1,8 | Height, mm: | 243,0±1,7 | Height, mm: | 202,0±1,5 | Height, mm: | 241,7±1,6 | Height, mm: | 224,0±1,5 |
| Size, mm: | 107,5±1,8; 75,2±1,5 | Size, mm: | 86,5±1,5; 61,0±1,5 | Size, mm: | 70,5±1,4; 49,3±1,4 | Size, mm: | 91,4±1,6 | Size, mm: | 81,3±1,5 |
| Weight, g: | 690±10 | Weight, g: | 400 | Weight, g: | 270 | Weight, g: | 550±10 | Weight, g: | 395±10 |





Name: B-25-1-250-CMAPC
Capacity, ml: 250
Type of bottleneck collar: B-25-1
Height, mm: 242,0±1,6
Diameter, mm: 53,8±1,4
Weight, g: 360

Name: B-25-1-200-CMAPC
Capacity, ml: 200
Type of bottleneck collar: B-25-1
Height, mm: 238,0±1,6
Diameter, mm: 50,7±1,4
Weight, g: 360

Name: BC-218-100-CMAPC
Capacity, ml: 100
Type of bottleneck collar: BC-218
Height, mm: 184,3±1,5
Diameter, mm: 41,2±1,2
Weight, g: 175

Name: B-18-1-50-CMAPC
Capacity, ml: 50
Type of bottleneck collar: B-18-1
Height, mm: 137,3±1,7
Diameter, mm: 34,6±0,9
Weight, g: 88

Name: B-31-4-700-СКРИСТ
Capacity, ml: 700
Type of bottleneck collar: B-31-4
Height, mm: 330,0±1,9
Diameter, mm: 77,4±1,4
Weight, g: 620



Name: BC-57-500-СГРДЗ
Capacity, ml: 500
Type of bottleneck collar: BC-57
Height, mm: 240,0±1,5
Diameter, mm: 91,0±1,5
Weight, g: 415±10

Name: BC-57-500-СГРФ
Capacity, ml: 500
Type of bottleneck collar: BC-57
Height, mm: 240,0±1,5
Diameter, mm: 91,0±1,5
Weight, g: 415±10

Name: BC-169-700-ССЖ
Capacity, ml: 700
Type of bottleneck collar: BC-169
Height, mm: 316,5±2,0
Diameter, mm: 71,6±1,5
Weight, g: 550

Name: B-28-2-500-ССЖ
Capacity, ml: 500
Type of bottleneck collar: B-28-2
Height, mm: 281,0±1,7
Diameter, mm: 63,8±1,5
Weight, g: 345







Name: I-82-3000-СБ Банка
Capacity, ml: 3000
Type of bottleneck collar: I-82
Height, mm: 235,0±1,5
Diameter, mm: 151,0±2,3
Weight, g: 920

Name: I-82-2000-СБ
Capacity, ml: 2000
Type of bottleneck collar: I-82
Height, mm: 206,0±1,4
Diameter, mm: 132,0±2,1
Weight, g: 640

Name: I-82-1500-СБ Банка
Capacity, ml: 1500
Type of bottleneck collar: I-82
Height, mm: 187,3±1,4
Diameter, mm: 115,0±1,9
Weight, g: 545

Name: I-82-1000 Банка
Capacity, ml: 1000
Type of bottleneck collar: I-82
Height, mm: 161,0±1,3
Diameter, mm: 104,2±1,8
Weight, g: 420±10

Name: BC-255-700-СБК
Capacity, ml: 700
Type of bottleneck collar: BC-255
Height, mm: 133,7±2,4
Diameter, mm: 96,5±1,7
Weight, g: 315



Name: I-82-500 Банка
Capacity, ml: 500
Type of bottleneck collar: I-82
Height, mm: 117,0±1,1
Diameter, mm: 88,0±1,5
Weight, g: 245

Name: BC-257-480-СБК
Capacity, ml: 480
Type of bottleneck collar: BC-257
Height, mm: 125,0±1,2
Diameter, mm: 86,5±1,5
Weight, g: 230

Name: BC-255-450-СБК
Capacity, ml: 450
Type of bottleneck collar: BC-255
Height, mm: 104,0±1,2
Diameter, mm: 90,0±1,6
Weight, g: 235

Name: BC-586-100-СП 117
Capacity, ml: 100
Type of bottleneck collar: BC-586
Height, mm: 83,5±1,5
Diameter, mm: 46,8±1,0
Weight, g: 125





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| Name: BC-11-500-СКТ | Name: B-28-1-250-СКТ | Name: BC-34-750-СВСТ | Name: BC-34-375-СВСТ | Name: B-31-4-1000-СЛМ |
| Capacity, ml: 500 | Capacity, ml: 250 | Capacity, ml: 750 | Capacity, ml: 375 | Capacity, ml: 1000 |
| Type of bottleneck collar: BC-11 | Type of bottleneck collar: B-28-1 | Type of bottleneck collar: BC-34 | Type of bottleneck collar: BC-34 | Type of bottleneck collar: B-31-4 |
| Height, mm: 251,8±1,6 | Height, mm: 201,0±1,4 | Height, mm: 305,1±1,7 | Height, mm: 250,1±1,6 | Height, mm: 290,0±1,5 |
| Diameter, mm: 73,5±1,5 | Diameter, mm: 56,3±1,2 | Size, mm: 90,0±1,5; 73,5±1,5 | Size, mm: 70,0±1,5; 57,3±1,5 | Diameter, mm: 86,9±1,5 |
| Weight, g: 420 | Weight, g: 270 | Weight, g: 635 | Weight, g: 325 | Weight, g: 600±10 |



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| Name: BC-239-500-СПЛ | Name: B-28-1-350-СПЛ | Name: BC-7-250-СМХ1 | Name: B-28-1-250-СКОН | Name: B-28-1-250-ССТЖ |
| Capacity, ml: 500 | Capacity, ml: 350 | Capacity, ml: 250 | Capacity, ml: 250 | Capacity, ml: 250 |
| Type of bottleneck collar: BC-239 | Type of bottleneck collar: B-28-1 | Type of bottleneck collar: BC-7 | Type of bottleneck collar: B-28-1 | Type of bottleneck collar: B-28-1 |
| Height, mm: 302,0±1,8 | Height, mm: 262,0±1,6 | Height, mm: 217,2±1,5 | Height, mm: 200,7±1,6 | Height, mm: 183,0±1,5 |
| Diameter, mm: 63,7±1,5 | Diameter, mm: 59,2±1,5 | Diameter, mm: 52,6±1,4 | Diameter, mm: 55,0±1,4 | Size, mm: 72,0±1,5; 46,0±1,4 |
| Weight, g: 400 | Weight, g: 350 | Weight, g: 210 | Weight, g: 210 | Weight, g: 275±10 |





| Name: | B-31-4-700-СЛМ | Name: | BC-53-500-СЛМ | Name: | BC-148-700-СКАК | Name: | BC-34-500-САШ | Name: | BC-295-500-СЭК |
|----------------------------|----------------|----------------------------|---------------|----------------------------|-----------------|----------------------------|---------------|----------------------------|----------------|
| Capacity, ml: | 700 | Capacity, ml: | 500 | Capacity, ml: | 700 | Capacity, ml: | 500 | Capacity, ml: | 500 |
| Type of bottleneck collar: | B-31-4 | Type of bottleneck collar: | BC-53 | Type of bottleneck collar: | BC-148 | Type of bottleneck collar: | BC-34 | Type of bottleneck collar: | BC-295 |
| Height, mm: | 270,0±1,5 | Height, mm: | 247,0±1,5 | Height, mm: | 298,0±1,7 | Height, mm: | 265,0±1,6 | Height, mm: | 227,5±1,6 |
| Diameter, mm: | 77,2±1,5 | Diameter, mm: | 68,0±1,5 | Diameter, mm: | 81,5±1,6 | Diameter, mm: | 86,0±1,5 | Diameter, mm: | 83,5±1,7 |
| Weight, g: | 550±10 | Weight, g: | 360±10 | Weight, g: | 585 | Weight, g: | 420 | Weight, g: | 380 |



| Name: | B-28-7-200-СРЛ | Name: | B-28-7-275-СДГ | Name: | BC-98-700-САК | Name: | BC-98-500-САК | Name: | BC-199-500-СБШ |
|----------------------------|----------------|----------------------------|----------------|----------------------------|--------------------|----------------------------|--------------------|----------------------------|--------------------|
| Capacity, ml: | 200 | Capacity, ml: | 275 | Capacity, ml: | 700 | Capacity, ml: | 500 | Capacity, ml: | 500 |
| Type of bottleneck collar: | B-28-7 | Type of bottleneck collar: | B-28-7 | Type of bottleneck collar: | BC-98 | Type of bottleneck collar: | BC-98 | Type of bottleneck collar: | BC-199 |
| Height, mm: | 172,0±1,5 | Height, mm: | 212,2±1,5 | Height, mm: | 342,2±2,0 | Height, mm: | 303,5±1,9 | Height, mm: | 290,0±1,8 |
| Diameter, mm: | 52,0±1,2 | Diameter, mm: | 59,5±1,2 | Size, mm: | 83,9±1,6; 62,7±1,6 | Size, mm: | 75,6±1,6; 56,9±1,6 | Size, mm: | 86,0±1,6; 54,0±1,6 |
| Weight, g: | 195±10 | Weight, g: | 265 | Weight, g: | 935 | Weight, g: | 715±10 | Weight, g: | 345 |





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| Name: BC-123-700-СКРП | Name: BC-123-500-СКРП | Name: BC-90-500-САНГ | Name: ПР-32-700-СТЛ | Name: BC-87-500-СКК |
| Capacity, ml: 700 | Capacity, ml: 500 | Capacity, ml: 500 | Capacity, ml: 700 | Capacity, ml: 500 |
| Type of bottleneck collar: BC-123 | Type of bottleneck collar: BC-123 | Type of bottleneck collar: BC-90 | Type of bottleneck collar: ПР-32 | Type of bottleneck collar: BC-87 |
| Height, mm: 302,0±1,8 | Height, mm: 273,0±1,7 | Height, mm: 270,0±1,7 | Height, mm: 278,5±1,7 | Height, mm: 260,0±1,6 |
| Size, mm: 75,0±1,4; 74,0±1,4 | Size, mm: 67,4±1,3; 66,4±1,3 | Size, mm: 99,8±1,7 | Diameter, mm: 101,5±1,7 | Size, mm: 100,0±1,7; 84,9±1,7 |
| Weight, g: 500 | Weight, g: 400±10 | Weight, g: 450 | Weight, g: 535 | Weight, g: 440 |



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| Name: B-31-4-1000-СКС | Name: B-28-2-500-С3 | Name: BC-202-500-СМДС | Name: B-31-4-500-СКОН | Name: B-31-4-500-СБЕНС |
| Capacity, ml: 1000 | Capacity, ml: 500 | Capacity, ml: 500 | Capacity, ml: 500 | Capacity, ml: 500 |
| Type of bottleneck collar: B-31-4 | Type of bottleneck collar: B-28-2 | Type of bottleneck collar: BC-202 | Type of bottleneck collar: B-31-4 | Type of bottleneck collar: B-31-4 |
| Height, mm: 330,0±2,0 | Height, mm: 273,0±1,7 | Height, mm: 214,0±1,5 | Height, mm: 231,0±1,5 | Height, mm: 240,0±1,6 |
| Size, mm: 79,0±1,6 | Size, mm: 69,6±1,5 | Size, mm: 79,8±1,5 | Diameter, mm: 76,7±1,5 | Diameter, mm: 79,8±1,5 |
| Weight, g: 600 | Weight, g: 420±10 | Weight, g: 570 | Weight, g: 400±10 | Weight, g: 415 |





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| Name: B-31-4-500-СШК | Name: B-31-4-500-CPT | Name: П-27-500-САР | Name: ВС-270-500-СМН | Name: КПМ-30-500-СС(ГБ) |
| Capacity, ml: 500 | Capacity, ml: 500 | Capacity, ml: 500 | Capacity, ml: 500 | Capacity, ml: 500 |
| Type of bottleneck collar: B-31-4 | Type of bottleneck collar: B-31-4 | Type of bottleneck collar: П-27 | Type of bottleneck collar: ВС-270 | Type of bottleneck collar: КПМ-30 |
| Height, mm: 240,0±1,6 | Height, mm: 214,2±1,5 | Height, mm: 262,0±1,7 | Height, mm: 256,0±1,5 | Height, mm: 274,0±1,7 |
| Size, mm: 85,0±1,5; 51,7±1,5 | Size, mm: 90,8±1,5; 54,8±1,5 | Size, mm: 87,8±1,6; 49,8±1,5 | Size, mm: 129,7±2,0; 59,3±1,5 | Diameter, mm: 63,7±1,3 |
| Weight, g: 450±10 | Weight, g: 445 | Weight, g: 435 | Weight, g: 700 | Weight, g: 345 |



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| Name: КПМ-30-500-СХ | Name: ВС-4-500-СЛАЙК | Name: ВС-4-750-СЛАЙК | Name: ХХI-В-28-1-500 | Name: ВС-16-500-СИС |
| Capacity, ml: 500 | Capacity, ml: 500 | Capacity, ml: 750 | Capacity, ml: 500 | Capacity, ml: 500 |
| Type of bottleneck collar: КПМ-30 | Type of bottleneck collar: ВС-4 | Type of bottleneck collar: ВС-4 | Type of bottleneck collar: В-28-1 | Type of bottleneck collar: ВС-16 |
| Height, mm: 250,0±1,6 | Height, mm: 260,2±1,7 | Height, mm: 299,7±1,9 | Height, mm: 264,9±1,7 | Height, mm: 277,0±1,8 |
| Diameter, mm: 64,2±1,3 | Diameter, mm: 67,4±1,5 | Diameter, mm: 74,3±1,7 | Diameter, mm: 65,6±1,5 | Diameter, mm: 69,5±1,5 |
| Weight, g: 380 | Weight, g: 610 | Weight, g: 795 | Weight, g: 335 | Weight, g: 450±10 |





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| Name: B-28-2-500-ССГ | Name: ВС-258-500-СРС | Name: В-28-2-500-СОК | Name: КПМ-30-500-СОД | Name: КПМ-30-700-СХЛД |
| Capacity, ml: 500 | Capacity, ml: 500 | Capacity, ml: 500 | Capacity, ml: 500 | Capacity, ml: 700 |
| Type of bottleneck collar: B-28-2 | Type of bottleneck collar: BC-258 | Type of bottleneck collar: B-28-2 | Type of bottleneck collar: КПМ-30 | Type of bottleneck collar: КПМ-30 |
| Height, mm: 265,0±1,7 | Height, mm: 215,0±1,5 | Height, mm: 264,0±1,5 | Height, mm: 265,0±1,7 | Height, mm: 263,0±1,8 |
| Diameter, mm: 65,1±1,3 | Diameter, mm: 84,0±1,5 | Diameter, mm: 71,8±1,5 | Diameter, mm: 65,4±1,5 | Diameter, mm: 94,7±1,5; 55,5±1,5 |
| Weight, g: 365 | Weight, g: 385 | Weight, g: 380 | Weight, g: 360±5 | Weight, g: 530 |



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| Name: В-31-4-500-СРП | Name: ВС-275-500-ССГ | Name: ВС-58-500-СШАБ | Name: ВС-94-750-СВЕД | Name: ВС-94-500-СВЕД |
| Capacity, ml: 500 | Capacity, ml: 500 | Capacity, ml: 500 | Capacity, ml: 750 | Capacity, ml: 500 |
| Type of bottleneck collar: B-31-4 | Type of bottleneck collar: BC-275 | Type of bottleneck collar: BC-58 | Type of bottleneck collar: BC-94 | Type of bottleneck collar: BC-94 |
| Height, mm: 246,0±1,6 | Height, mm: 200,0±2,5 | Height, mm: 185,0±1,5 | Height, mm: 327,0±1,8 | Height, mm: 303,5±1,9 |
| Size, mm: 81,7±1,5; 54,7±1,5 | Size, mm: 145,5±2,5; 58,0±2,5 | Size, mm: 95,5±1,6; 57,0±1,5 | Size, mm: 75,4±1,4 | Size, mm: 65,4±1,3 |
| Weight, g: 450 | Weight, g: 690 | Weight, g: 520 | Weight, g: 910 | Weight, g: 709 |





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